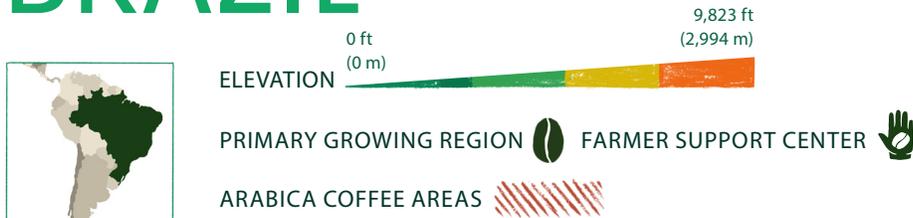




# BRAZIL



Coffee was first introduced to Latin America through Brazil in the 1700s and today is the largest coffee producing country in the world. Brazilian coffee estates are typically larger than what is found in other coffee producing countries, though there are still many smallholder farms. Because of the high-altitude plateaus, Brazil is one of the only places where mechanical harvesting for arabica coffee is possible.

Our tenth Farmer Support Center (FSC) is located in the state of Minas Gerais. Our FSC partners work alongside local producers, suppliers and agencies to learn more about the unique environmental and social challenges facing the region. They gain greater knowledge of advanced growing techniques and collaborate on long-term solutions to best support farmers.

ARABICA ALTITUDE  
2,460 - 3,937 ft  
(750 m - 1200 m)

PRIMARY VARIETALS  
Bourbon, Catuai, Catimor,  
Acaia, Mundo Novo

PRIMARY PROCESSING  
METHODS  
Washed, Natural,  
Pulped Natural

HARVEST  
April - August

**STARBUCKS**



Scan the QR code for more Starbucks Coffee Academy content and resources.

**COFFEE  
ACADEMY**